

Introduction to Corugated

Sunday, October 16, 2016

8:00 a.m.	Opening Comments and Training Objectives Meeting Norms and Safety	Jon Porter	Learning outcomes: When completed the Student will be able to
8:15 a.m.	What is Corrugated What is a Corrugator WetEnd & DryEnd machine Overview		Identify main componets that make up a corrugator
10:00 a.m.	Break		
10:15 a.m.	Corrugator machine continued		Identiy main componets of the Singlefacer station, & Doublebacker station.
	Combine Board Fundamentals		Identify Flutes sizes Describe the paper properties that impact bonding
12:00 p.m.	Lunch		
Lunch			
1:00 p.m.	Agenda Review and Safety	Jon Porter	Learning outcomes: When completed the Student will be able to
	Starch Fundatmentals Mechanics of the Bond Heat & Moisuture Control		Explain the importance of proper starch variables for a proper bond Explain each step in the bonding process Explain what a bond window is
3:00 p.m.	Break		
3:15 p.m.	Corrugator Controls Scheduling system for customer orders Sync Splice for wetend order changes Process controls Operator tests on the corrugator		Describe the values that the corrugator scheduling system sends to the corrugator Explain how a sync splice order change works Describe basic function a process control system
4:55 p.m.	Class Review and Wrap Up		
5:00 p.m.	Adjourn		